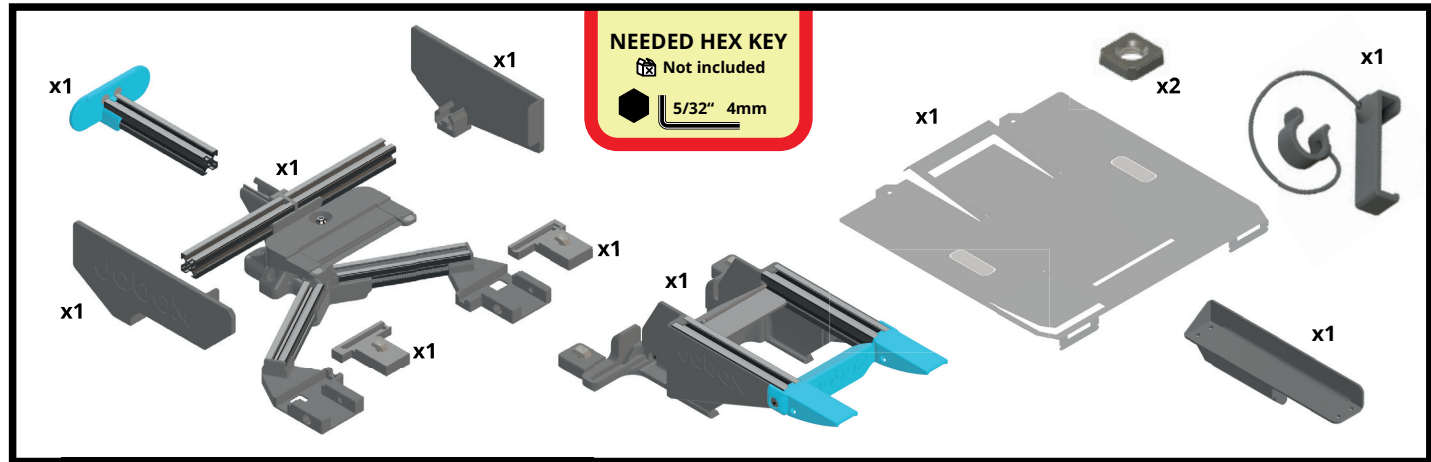# Jobox

START-UP GUIDE
JobOx 1.5 for Prusa
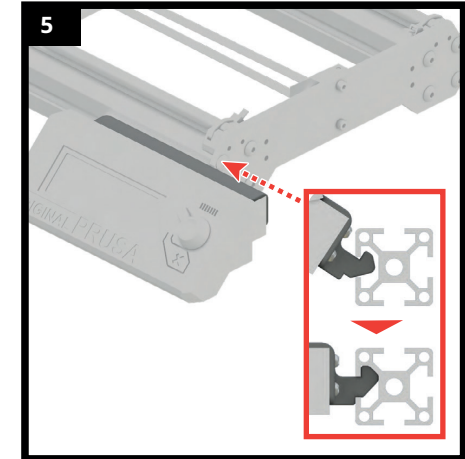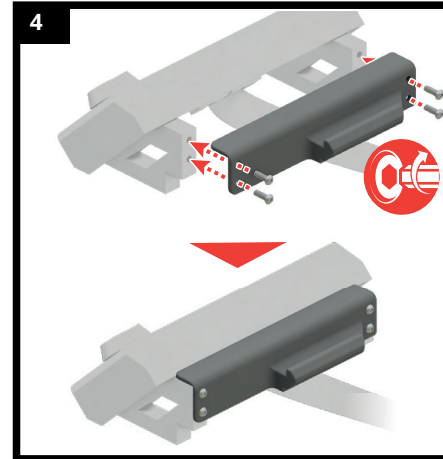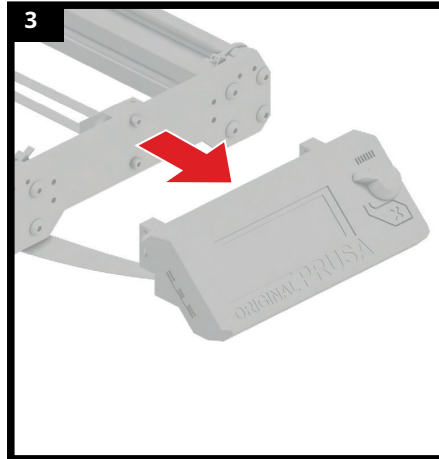## MK3S+/MK4

PARTS OVERVIEW

x1

x1

x1

NEEDED HEX KEY
Not included
5/32" 4mm

x2

x1

x1

x1

x1

x1

x1

x1

ASSEMBLY THE MAGAZINE

1

2

MOVE THE DISPLAY

3

4

5

MK3S+ ENCLOSED

6

MK3

MK4 FOR DOWNLOAD

6

DOWNLOAD HERE

https://jobox.app/mk4-j15
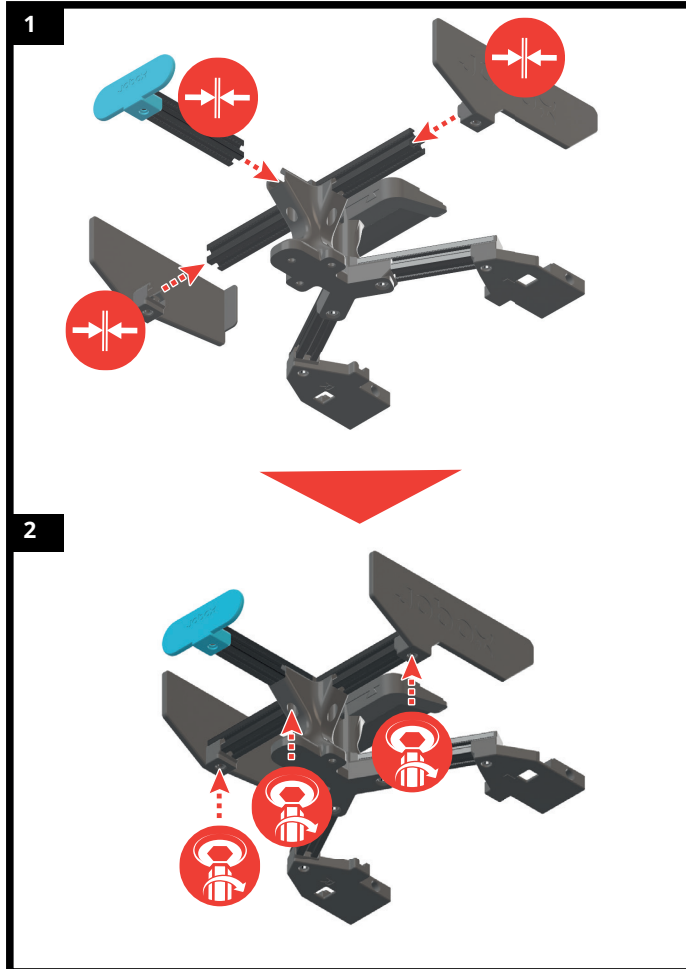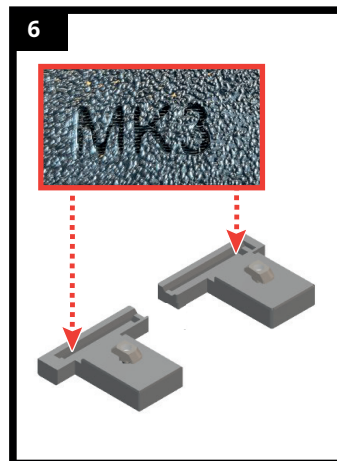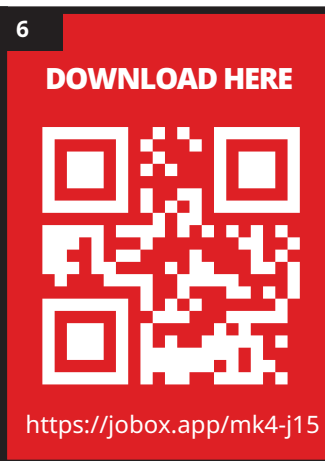
DOCKING EJECTING UNIT AND MAGAZINE ADAPTER

7

IMPORTANT! Before you start mounting, please remove all Antivibration feet so that the printer can stand clean and level.
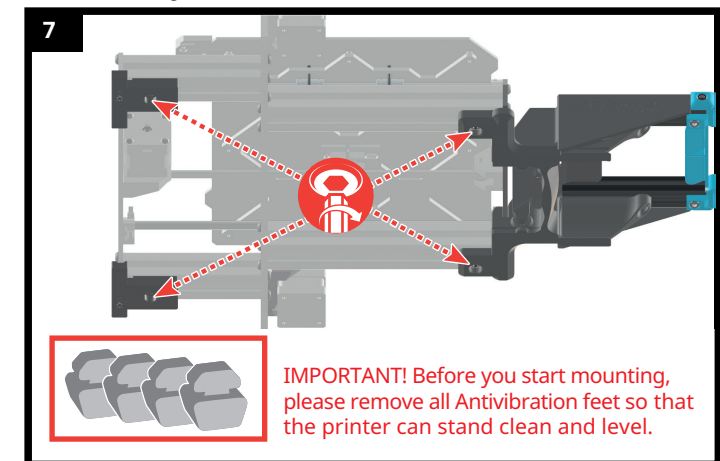
CONNECTING TO THE MAGAZINE

8
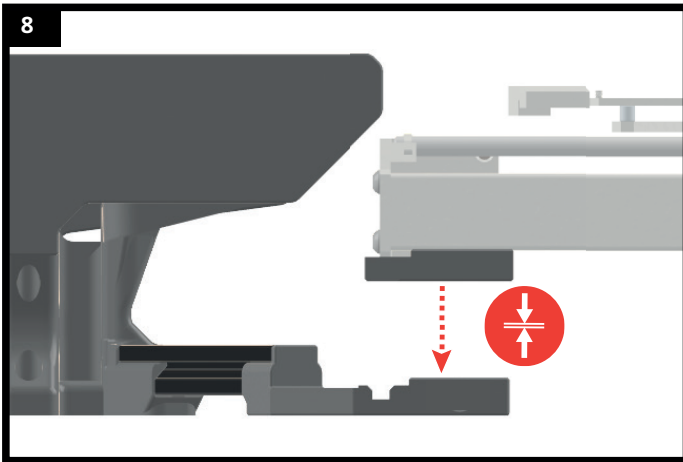
SET UP HEAT BED COVER

9
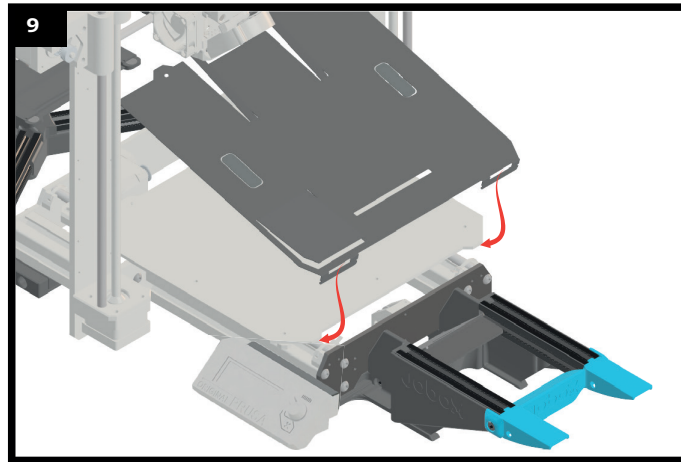
FIXING THE HEAT BED COVER

10

When printing above 95°C on the print bed, please remove the pads.
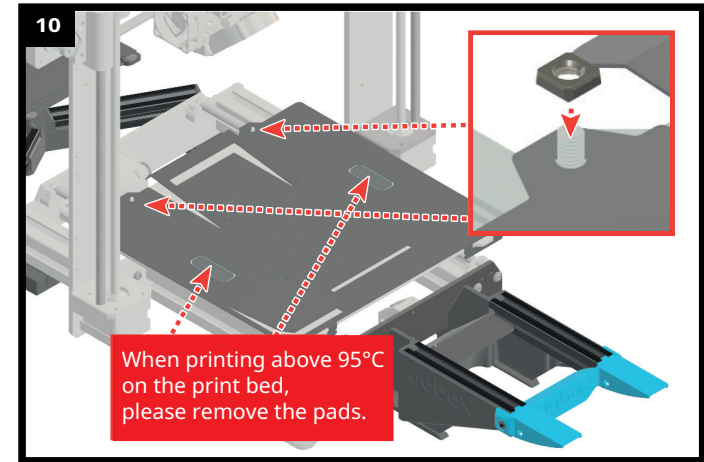
SECURE EXTRUDER CABLE

11
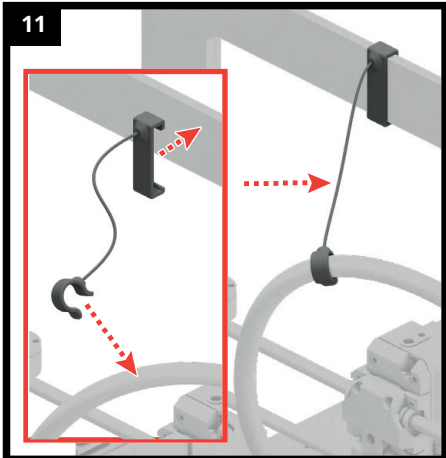
LOADING BUILD PLATES

12

UP TO 8 PLATES

TEST YOUR SETUP

13

☞ **www.jobox.app/setup**

Continue here with our online setup guidance. Here you will perform a testrun, find a JobOx profile for your slices and learn how to run multiple print jobs automatically one after another.
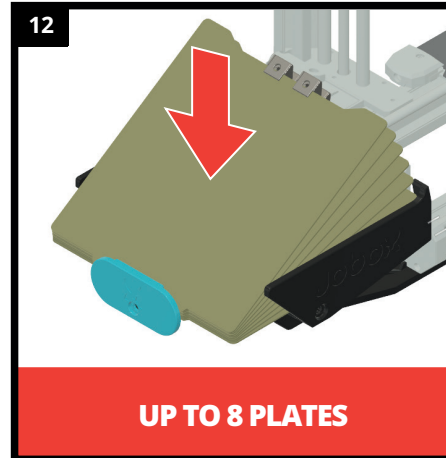
ONLINE MANUAL

View this guidance as a PDF

https://jobox.app/ifu/jobox1-5_v01.pdf

EXPLANATION

Push in until it stops, take care of alignment

Tighten the screws using hex key

Manufacturer: URBANMAKER
Made in GERMANY

OPTIONS FOR EJECTING THE BUILD PLATES

14

A.

B.

C. Not included Use compatible T-Slot profile 20 mm 6 mm
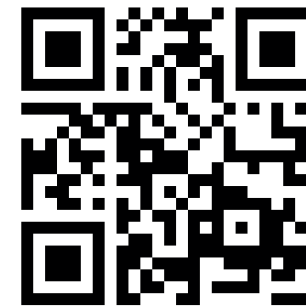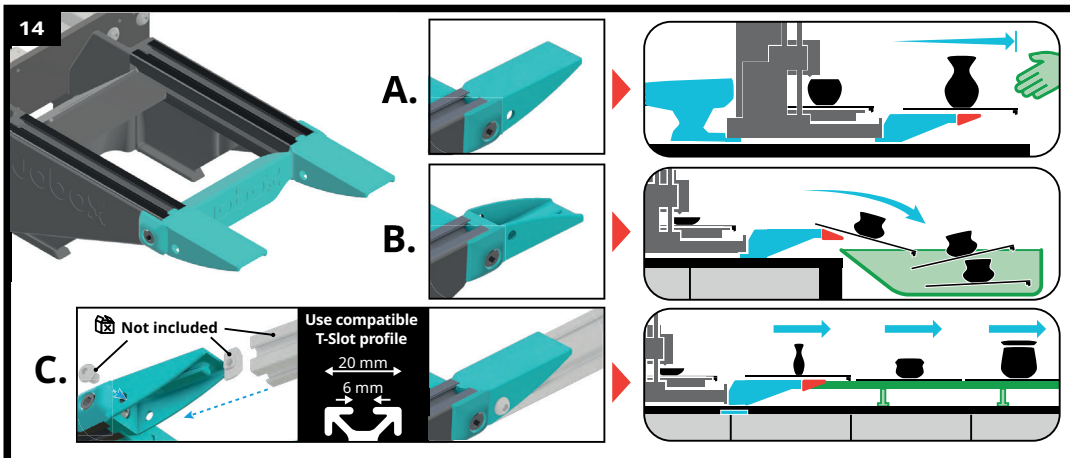
The ejecting unit of the JobOx can be used in multiple modes, depending on which way around the end pieces are turned and assembled.

A. If the flat surface is turned upwards, the last unloaded Build Plate will remain on the ramp. This mode is best suitable for big long-term prints and operating with few Build Plates. Make sure that you will have the opportunity to take down the plate before your next print is finished and the unloading process begins.

B. If the flat surface is turned downwards, all unloaded Build Plates will slide down from the ramp. This mode is best suitable for high put through frequency. Make sure to prepare the collecting container or enough space on the surface behind the ramp. Your objects should also be sturdy enough not to be

accidentally damaged by subsequent sliding/falling building plates.

C. The end pieces can also serve as a connector to extend the unloading ramp. This setup is the most space consuming but also the securest option and recommended for large scale production facilities. Use two stock 2020 T-Slot (6mm) aluminum profiles (not included) of desired length. These profiles can be fixed using a T-Slot nuts and a screws (not included) if necessary.